

Mounting instruction



www.ssb-electronic.com

Ecoflex[®] 5

SMA socket crimp / Item no.: 7409

Required tools:	
1 x	cutter knife
1 x	scissors
1 x	crimping tool
1 x	crimp insert HEX .255" (6,47 mm)
1 x	crimp insert HEX .068" (1,72 mm)
1 x	soldering station + solder

1	
Cut off cable tail right-angled.	

2	
Slide the crimp sleeve over the end of the cable. Remove 11 mm of the outer jacket with the cutter knife.	

3	
Bend the copper braid up at a right angle. Score and remove 5 mm of the dielectric foam and 3 mm of the copper foil with the cutter knife.	

4	
Then insert the inner pin onto the conductor and crimp or solder through the hole.	

5	
Insert the prepared cable end into the connector housing as far as it will go. Caution: the copper foil must fit tightly against the insulator so that the cable end can be inserted into the connector housing.	

6	
Cut off the copper braid with the scissors and push the crimp sleeve forward.	

7	
Crimp the crimp sleeve with the crimping pliers. This clamps the copper braid between the connector housing and the crimp sleeve.	