

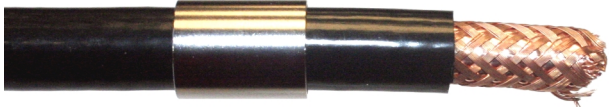






# Mounting instruction



## Ecoflex<sup>®</sup> 10, Aircom<sup>®</sup> Premium

NEX10 plug / Item no.: 7810

[www.ssb-electronic.com](http://www.ssb-electronic.com)

<p>Required tools:</p> <ul style="list-style-type: none"><li>1 x cutter knife</li><li>1 x scissors</li><li>1 x crimping pliers</li><li>1 x crimping insert HEX .409 (10,4 mm)</li><li>1 x soldering station + solder</li></ul>	<p><b>1</b> </p> <p>Cut the cable end at a right angle. Slide the crimp sleeve over the cable end.</p>
<p><b>2</b> </p> <p>Remove 13,5 mm of the outer jacket with the cutter knife and bend the copper braid up at a right angle.</p>	<p><b>3</b> </p> <p>Remove 5,5 mm of the copper foil with the cutter knife.</p>
<p><b>4</b> </p> <p>Remove 3,5 mm of the foamed dielectric.</p>	<p><b>5</b> </p> <p>Attach the inner pin to the conductor and solder it.</p>
<p><b>6</b> </p> <p>Push the prepared cable end into the connector housing as far as it will go. Cut off the copper braiding with scissors and push the crimp sleeve forwards.</p>	<p><b>7</b> </p> <p>Crimp the crimp sleeve with crimping pliers. This clamps the copper braid between the socket housing and the crimp sleeve.</p>