Mounting instruction

Ecoflex® 10, Aircom® Premium

NEX10 socket / Item no.: 7811

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Required tools:	
1 x	cutter knife
1 x	scissors
1 x	crimping pliers
1 x	crimping insert HEX .409 (10,4 mm)
1 x	soldering station + solder

1

Cut the cable end at a right angle. Slide the crimp sleeve over the cable end.

2

Remove 13,5 mm of the outer jacket with the cutter knife and bend the copper braid up at a right angle.

3

Remove 5,5 mm of the copper foil with the cutter knife.

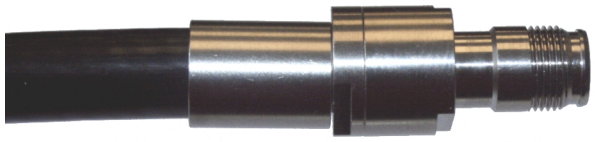
4

Remove 3,5 mm of the foamed dielectric.

5

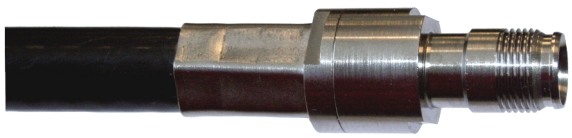
Attach the inner pin to the conductor and solder it.

6



Push the prepared cable end into the connector housing as far as it will go. Cut off the copper braiding with scissors and push the crimp sleeve forwards.

7



Crimp the crimp sleeve with crimping pliers. This clamps the copper braid between the socket housing and the crimp sleeve.