

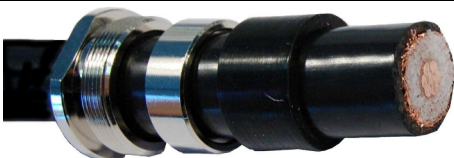
Mounting instruction



Ecoflex[®] 10, Aircom[®] Premium

N plug right-angle / Item no.: 7360

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Required tools: 1 x open-ended spanner 17 mm 1 x open-ended spanner 18 mm 1 x cutter knife 1 x scissors 1 x soldering station + solder 1 x screwdriver		1		Cut off cable tail right-angled with a small metal saw. The inner conductor must remain absolutely round.
2				
Move the nut, clamping ring and rubber washer over the cable tail.		3		Remove 16 mm of the outer sheath with a cutter knife.
4				
Bend copper braid upwards right-angled. Insert contact sleeve between copper foil and braid until stop. Cut off protruding braid. Move the rubber seal to the front, up to the contact sleeve.		5		Mark out and remove the copper foil with a cutter knife. Short the dielectric to a length of 10 mm.
6				
The prepared cable tail has to be inserted into the housing until stop. Tighten the clamping nut finger tight with two open-ended spanners 17/18 mm. A gap of 1 to 1,5 mm must still be visible between the nut and the connector housing!		7		Then the inner conductor has to be soldered to the center contact. Screw down closure cap firmly.