








Mounting instruction



Ecoflex[®] 10 Plus Heatex[®], SeaTex[®] 10

N socket / Item no.: 7361

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<p>Required tools:</p> <table><tr><td>1 x</td><td>open-ended spanner 17 mm</td></tr><tr><td>1 x</td><td>open-ended spanner 18 mm</td></tr><tr><td>1 x</td><td>cutter knife</td></tr><tr><td>1 x</td><td>scissors</td></tr><tr><td>1 x</td><td>soldering station + solder</td></tr><tr><td>1 x</td><td>screwdriver</td></tr><tr><td>1 x</td><td>heat gun</td></tr></table>		1 x	open-ended spanner 17 mm	1 x	open-ended spanner 18 mm	1 x	cutter knife	1 x	scissors	1 x	soldering station + solder	1 x	screwdriver	1 x	heat gun
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1	 <p>Cut off cable tail right-angled with a small metal saw. The inner conductor must remain absolutely round.</p>														
2	 <p>Move the nut, clamping ring and rubber washer over the cable tail.</p>														
3	 <p>Remove 6 mm of the outer sheath with a cutter knife.</p>														
4	 <p>Bend copper braid upwards right-angled. Heat the cable with a heat gun (up to approx. 150°C). Insert contact sleeve between copper foil and braid until stop. Cut off protruding braid. Move the rubber seal to the front, up to the contact sleeve.</p>														
5	 <p>Mark out and remove the copper foil with a cutter knife.</p>														
6	 <p>Attach inner pin to the inner conductor and solder carefully. Then put on the Teflon insulator. The prepared cable tail has to be inserted into the housing until stop.</p>														
7	 <p>Tighten the clamping nut finger tight with two open-ended spanners 17/18 mm. A gap of 1 to 1,5 mm must still be visible between the nut and the connector housing!</p>														