

Mounting instruction

Ecoflex[®] 10 Plus Heatex[®], SeaTex[®] 10,
Aircom[®] Premium

N plug / Item no.: 7368



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<p>Required tools:</p> <ul style="list-style-type: none">1 x open-ended spanner 17 mm1 x open-ended spanner 18 mm1 x cutter knife1 x scissors1 x soldering station + solder1 x heat gun	<p>1 </p> <p>Cut off cable tail right-angled. The inner conductor must remain absolutely round.</p>
<p>2 </p> <p>Move the nut, clamping ring and rubber washer over the cable tail.</p>	<p>3 </p> <p>Remove 6 mm of the outer sheath with a cutter knife.</p>
<p>4 </p> <p>Bend copper braid upwards right-angled. Heat the cable with a heat gun (up to approx. 150°C). Insert contact sleeve between copper foil and braid until stop. Cut off protruding braid. Move the rubber seal to the front, up to the contact sleeve.</p>	<p>5 </p> <p>Mark out and remove the copper foil with a cutter knife.</p>
<p>6 </p> <p>Attach inner pin to the inner conductor and solder carefully. Hint: Pin 1 Ø 2,8 mm Aircom Premium, Pin 2 Ø 3,0 mm Ecoflex 10. Then put on the Teflon insulator. The prepared cable tail has to be inserted into the housing until stop.</p>	<p>7 </p> <p>Tighten the clamping nut finger tight with two open-ended spanners 17/18 mm. A gap of 1 to 1,5 mm must still be visible between the nut and the connector housing!</p>