Mounting instruction

Aircell® 7, Ecoflex® 7

N plug crimp / Item no.: 7371



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Required tools:	
1 x	cutter knife
1 x	scissors
1 x	crimping tool
1 x	crimp insert HEX .285" (7,25 mm)
1 x	crimp insert HEX .100" (2,54 mm)



Cut off cable tail right-angled. The inner conductor must remain absolutely round.





Slide the crimp sleeve onto the cable. Use the cutter knife to remove 13 mm of the outer sheath.



Bend the copper braid up at a right angle. Remove 6 mm of the copper foil with a cutter knife.





Then use the cutter knife to remove 3,5 mm of the foamed dielectric.



The inner pin is placed over the core and crimped with HEX 0.1" on the rear part.





Insert the so prepared cable end into the connector housing as far as it will go (click). The copper braid is then shortened to the appropriate length using a side cutter. Slide the crimp sleeve up to the stop.



Crimp the crimp sleeve with the crimping tool. This will clamp the copper braid between the connector housing and the crimp sleeve.