








Mounting instruction



Ecoflex[®] 10, Aircom[®] Premium

TNC plug / Item no.: 7382

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<p>Required tools:</p> <ul style="list-style-type: none">1 x cutter knife1 x scissors1 x open-ended spanner 17 mm1 x open-ended spanner 18 mm1 x soldering station + solder	
1	 <p>Cut off cable tail right-angled. Move the nut, clamping ring and rubber washer over the cable tail.</p>
2	 <p>Remove 6 mm of the outer jacket with a knife.</p>
3	 <p>Bend copper braid upwards right-angled. Insert contact sleeve between copper foil and braid until stop. Cut off protruding braid. Move the rubber seal to the front, up to the contact sleeve.</p>
4	 <p>Remove the copper foil and the foamed dielectric flat from the contact sleeve using the cutter knife.</p>
5	 <p>Attach the inner pin and carefully solder it through the small hole. Hint: Pin 1: 2,8 mm Ø Aircom Premium Pin 2: 3,0 mm Ø Ecoflex 10.</p>
6	 <p>Slide the insulator onto the pin until it stops. Important: large opening must face outwards. The prepared cable tail has to be inserted into the housing until stop.</p>
7	 <p>Tighten the clamping nut finger tight with two open-ended spanners 17/18 mm. A gap of 1 to 1,5 mm must still be visible between the nut and the connector housing!</p>