





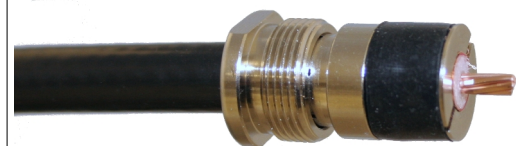
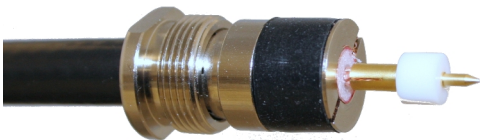

Mounting instruction



Ecoflex® 10, Aircom® Premium

N plug solderless / Item no.: 7383

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|--|--|-----|--------------------------|-----|--------------------------|-----|--------------|-----|----------|
| <p>Required tools:</p> <table><tr><td>1 x</td><td>open-ended spanner 17 mm</td></tr><tr><td>1 x</td><td>open-ended spanner 18 mm</td></tr><tr><td>1 x</td><td>cutter knife</td></tr><tr><td>1 x</td><td>scissors</td></tr></table> | | 1 x | open-ended spanner 17 mm | 1 x | open-ended spanner 18 mm | 1 x | cutter knife | 1 x | scissors |
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| 1 |  <p>Cut off cable tail right-angled.</p> | | | | | | | | |
| 2 |  <p>Move the nut, clamping ring and rubber washer over the cable tail.</p> | | | | | | | | |
| 3 |  <p>Remove 6 mm of the outer jacket with a cutter knife.</p> | | | | | | | | |
| 4 |  <p>Bend copper braid upwards right-angled. Insert contact sleeve between copper foil and braid until stop. Cut off protruding braid. Move the rubber seal to the front, up to the contact sleeve.</p> | | | | | | | | |
| 5 |  <p>Mark out and remove the copper foil and the dielectric with a cutter knife.</p> | | | | | | | | |
| 6 |  <p>Attach inner pin to the inner conductor. Then put on the Teflon insulator. Hint: Pin 1: 2,8 mm Ø Aircom Premium Pin 2: 3,0 mm Ø Ecoflex 10. The prepared cable tail has to be inserted into the housing until stop.</p> | | | | | | | | |
| 7 |  <p>Tighten the clamping nut finger tight with two open-ended spanners 17/18 mm. A gap of 1 to 1,5 mm must still be visible between the nut and the connector housing!</p> | | | | | | | | |