



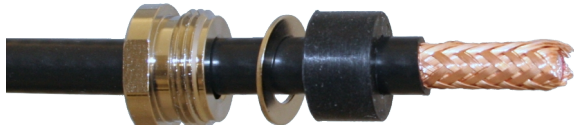




Mounting instruction



Aircell[®] 7, Ecoflex[®] 7

N plug right-angle / Item no.: 7399

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Required tools:	
1 x	cutter knife
1 x	scissors
2 x	open-ended spanner 16 mm
1 x	soldering station
1 x	solder
1 x	screwdriver
1	
Cut off cable tail right-angled.	
2	
Move the nut, clamping ring and rubber washer over the cable tail.	
3	
Remove 18 mm of the outer jacket with the cutter knife.	
4	
Bend copper braid upwards right-angled. Insert contact sleeve between copper foil and braid until stop. Cut off protruding braid. Move the rubber seal to the front, up to the contact sleeve.	
5	
Remove the copper foil with a cutter knife. Shorten the dielectric to a length of 10 mm.	
6	
Push the cable end prepared in this way into the connector housing as far as it will go. Tighten the clamping nut hand-tight with the two 16 mm open-ended wrenches. A gap of 0,5 to 1,0 mm must still be visible between the nut and the connector housing!	
7	
The inner conductor is then soldered to the center contact. Then screw the cap tightly on.	