

Mounting instruction




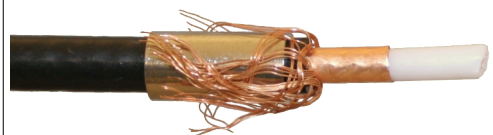
Ecoflex® 5


N plug crimp / Item no.: 7701-E


www.ssb-electronic.com

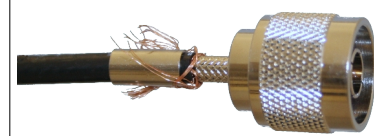
Required tools:	
1 x	cutter knife
1 x	pair of scissors
1 x	crimping pliers
1 x	crimping insert HEX .255" (6,47 mm)
1 x	crimping insert HEX .068" (1,72 mm)
1 x	soldering station + solder


1	
Cut the cable end at a right angle. Slide the crimp sleeve over the cable end. Use the knife to remove 17 mm of the outer jacket.	


2	
Bend the copper braid up at right angles. Score 8 mm of the copper foil with a knife and remove it.	

3	
Remove 6 mm of the foamed dielectric.	

4	
Attach the inner pin to the conductor and solder/crimp (crimping pliers with HEX .068"). The copper foil must have a close contact to the foamed dielectric.	

5	
Push the prepared cable end into the connector housing as far as it will go (click).	

6	
Cut off the copper braid with the side cutter and move the crimp sleeve forward.	

7	
Crimp the crimp sleeve with the crimping pliers (HEX .255"). This clamps the copper braid between the connector housing and the crimp sleeve.	