


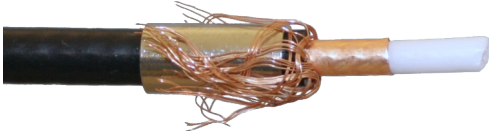

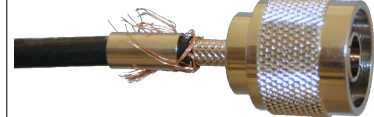


Mounting instruction



Aircell[®] 5

N plug crimp / Item no.: 7701

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Required tools:	
1 x	cutter knife
1 x	pair of scissors
1 x	crimping pliers
1 x	crimping insert HEX .213" (5.41 mm)
1 x	crimping insert HEX .068" (1.72 mm)
1 x	soldering station + solder
1	 <p>Cut the cable end at a right angle. Slide the crimp sleeve over the cable end. Use the knife to remove 16 mm of the outer jacket.</p>
2	 <p>Bend the copper braid up at a right angle. Score 8 mm of the copper foil with a cutter knife and remove it.</p>
3	 <p>Remove 6 mm of the foamed dielectric.</p>
4	 <p>Attach the inner pin to the conductor and solder/crimp (crimping pliers with HEX .068"). The copper foil must have a close contact with the foamed dielectric.</p>
5	 <p>Push the prepared cable end into the connector housing as far as it will go (click).</p>
6	 <p>Cut off the copper braid with the side cutter and move the crimp sleeve forward.</p>
7	 <p>Crimp the crimp sleeve with the crimping pliers (HEX .213"). This clamps the copper braid between the connector housing and the crimp sleeve.</p>