

Mounting instruction



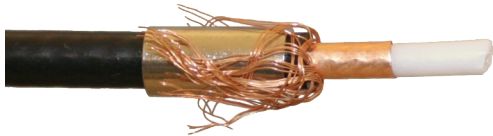
Ecoflex[®] 5

N socket crimp / Item no.: 7703-E

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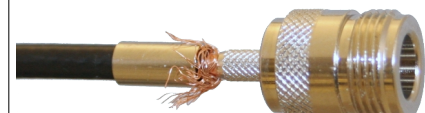
Required tools:	
1 x	cutter knife
1 x	pair of scissors
1 x	crimping pliers
1 x	crimping insert HEX .255" (6,47 mm)
1 x	crimping insert HEX .068" (1.72 mm)
1 x	soldering station + solder

1	
Cut the cable end at a right angle. Slide the crimp sleeve over the cable end. Use the knife to remove 16 mm of the outer jacket.	

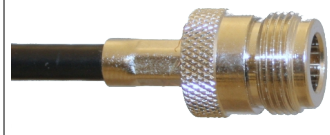
2	
Bend the copper braid up at a right angle. Score 6 mm of the copper foil with a knife and remove it.	

3	
Remove 4 mm of the foamed dielectric.	

4	
Attach the inner pin to the conductor and solder/crimp (crimping pliers with HEX .068"). The copper foil must have a close contact to the foamed dielectric.	

5	
Push the prepared cable end into the connector housing as far as it will go (click).	

6	
Cut off the copper braid with the side cutter and move the crimp sleeve forward.	

7	
Crimp the crimp sleeve with the crimping pliers (HEX .255"). This clamps the copper braid between the connector housing and the crimp sleeve.	