

Mounting instruction



Aircell® 5

N plug right-angle crimp / Item no.: 7705

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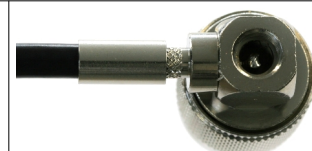
Required tools:	
1 x	cutter knife
1 x	pair of scissors
1 x	crimping pliers
1 x	crimping insert HEX .213" (5.41 mm)
1 x	soldering station + solder
1 x	screwdriver

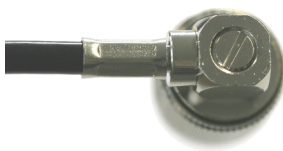
1	
Cut the cable end at a right angle. Slide the crimp sleeve over the cable end.	

2	
Use the knife to remove 18 mm of the outer jacket.	

3	
Bend the copper braid up at right angles. Score 5 mm of the copper foil with a cutter knife and remove it.	

4	
Remove 3 mm of the foamed dielectric. Insert the prepared cable end into the connector housing as far as it will go and solder the inner conductor to the center contact.	

5	
Cut off the copper braid with a side cutter and push the crimp sleeve forwards.	

6	
Crimp the crimp sleeve using crimping pliers. This clamps the copper braid between the connector housing and the crimp sleeve. Screw the sealing cap on tightly.	