

Mounting instruction

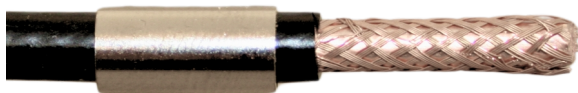


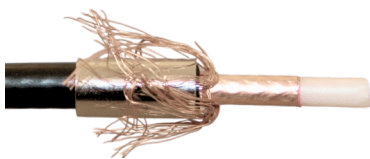
Ecoflex® 5


N plug crimp / Item no.: 7721-E


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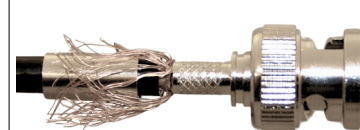
Required tools:	
1 x	cutter knife
1 x	scissors
1 x	crimping tool
1 x	crimp insert HEX .255" (6,47 mm)
1 x	crimp insert HEX .068" (1,72 mm)
1 x	soldering station + solder


1	
Cut off cable tail right-angled. Slide the crimp sleeve over the end of the cable. Remove 17 mm of the outer jacket with the knife.	

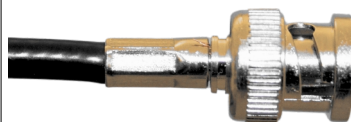
2	
Bend the copper braid up at a right angle. Score and remove 6 mm of the copper foil.	

3	
Score and remove 5 mm of the foamed dielectric with a cutter knife.	

4	
Push the inner pin onto the conductor and crimp or solder through the hole.	

5	
Insert the so prepared cable end into the connector housing as far as it will go (click). Caution: the copper foil must fit tightly against the insulator so that the cable end can be inserted into the connector housing.	

6	
Cut off the copper braid with the side cutter and move the crimp sleeve to the front.	

7	
Crimp the crimp sleeve with the crimping tool. This will clamp the copper braid between the connector housing and the crimp sleeve.	